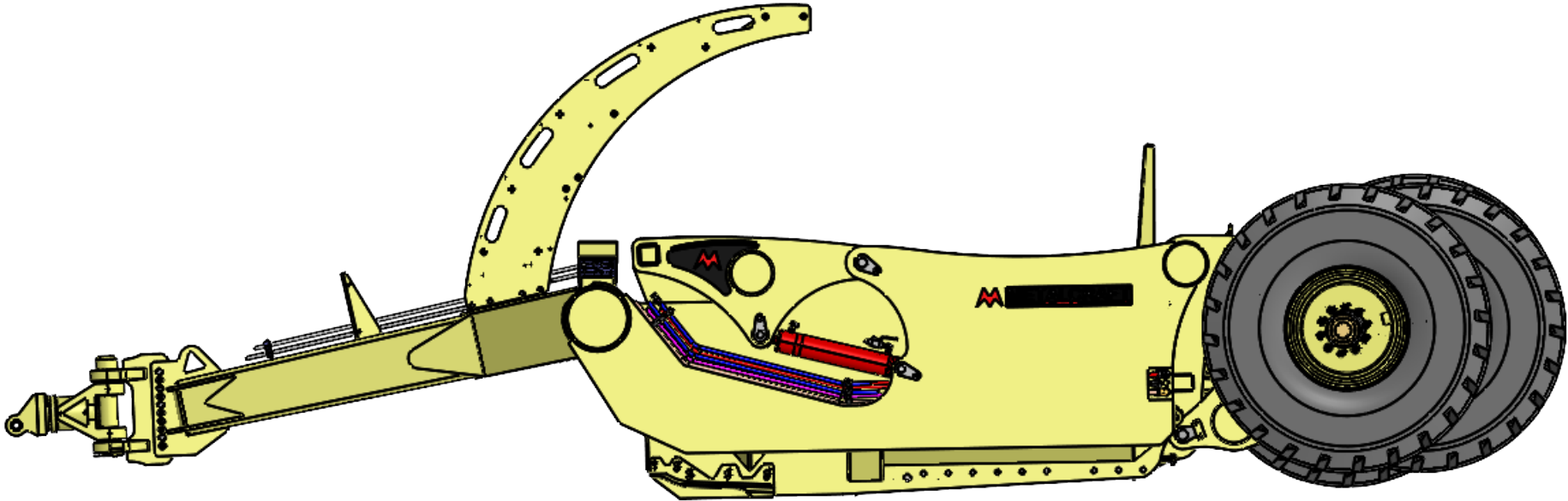
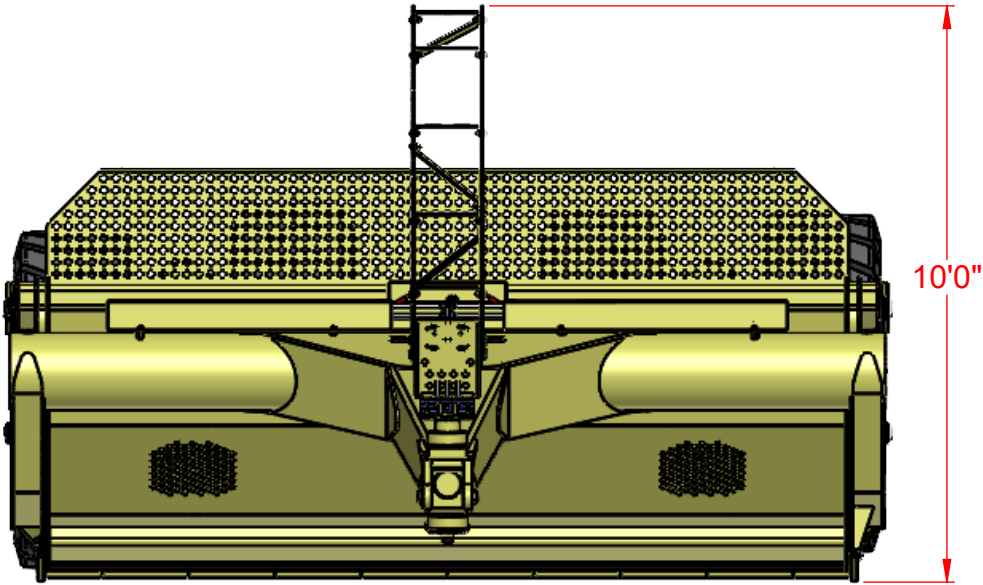
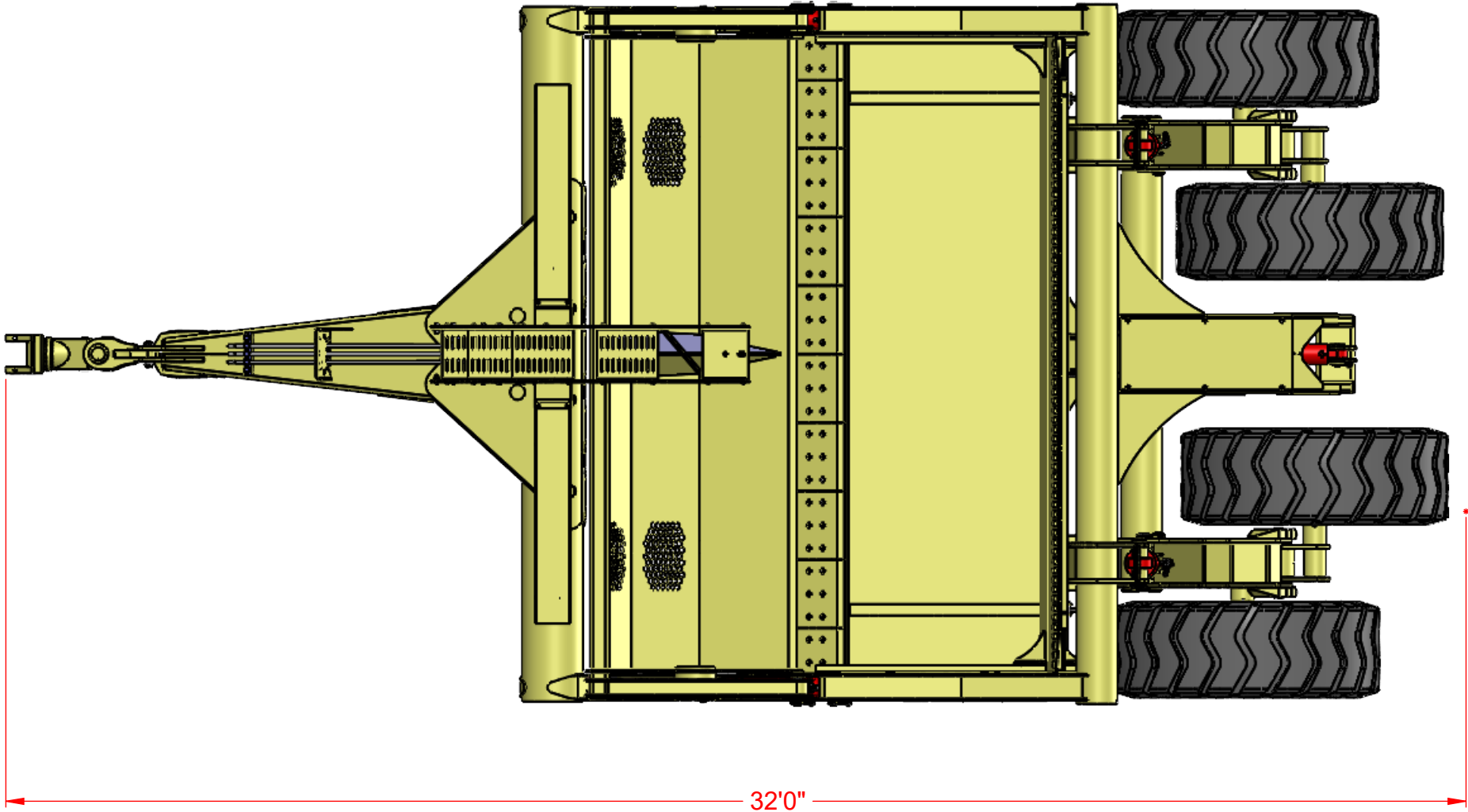
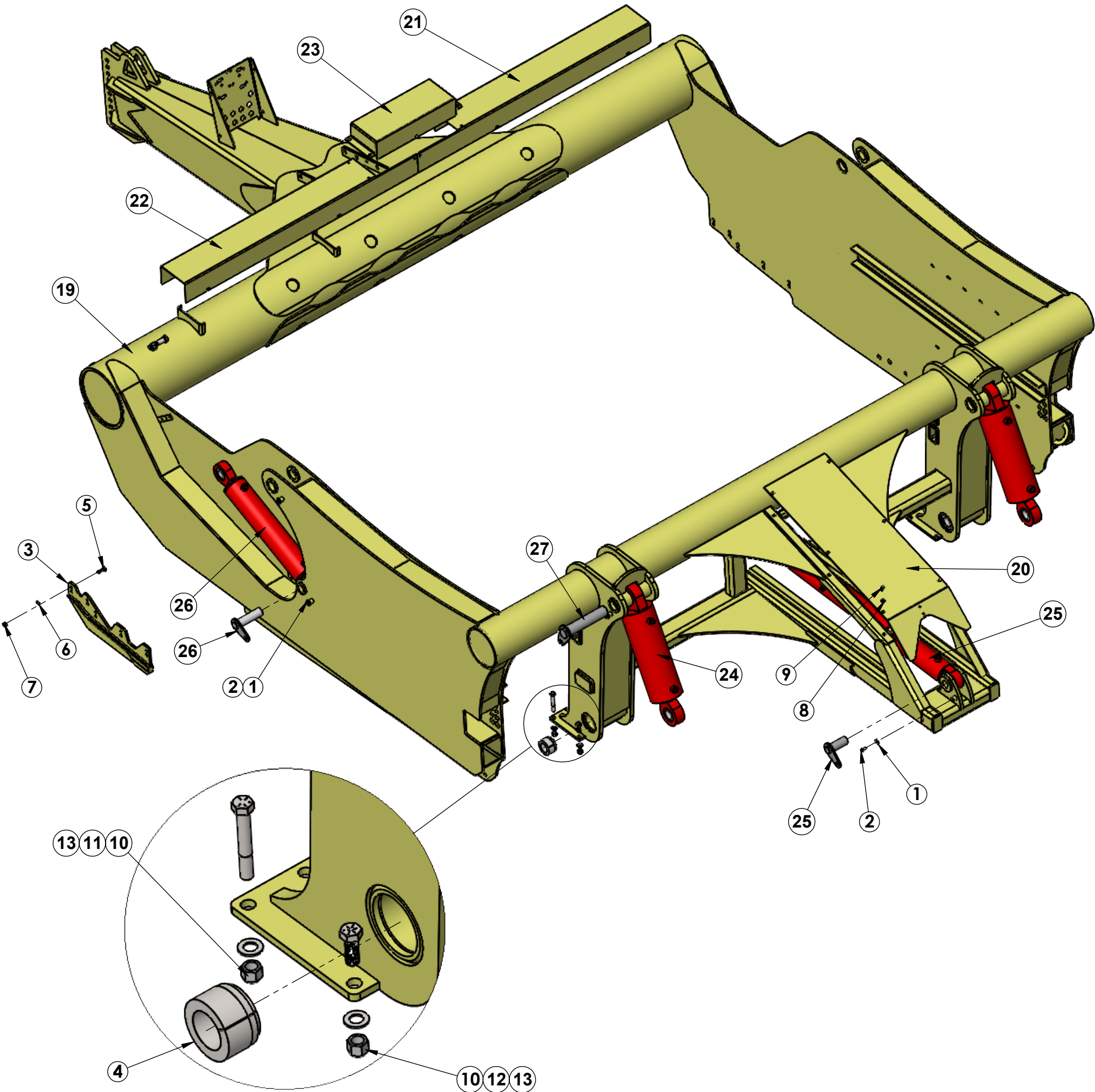


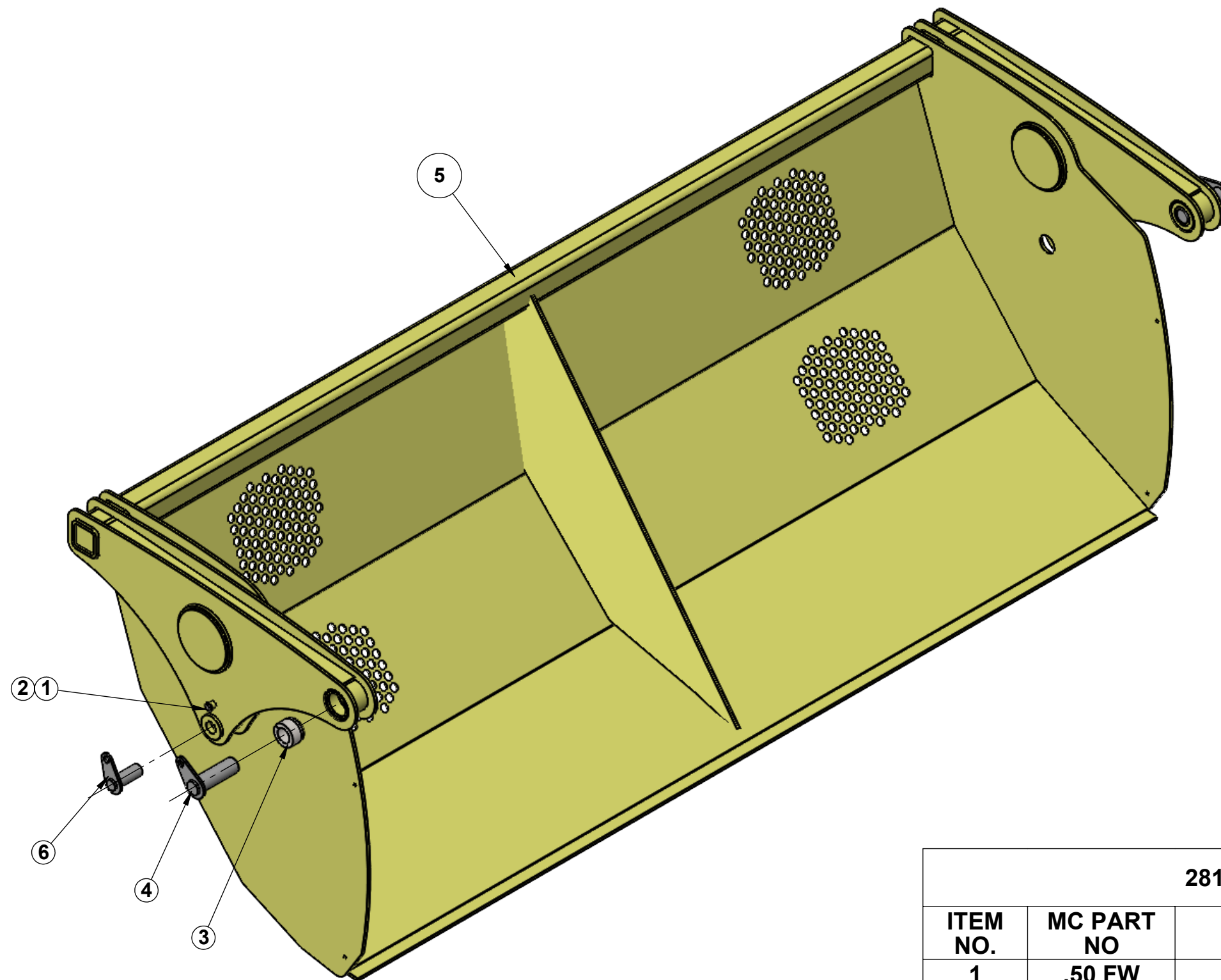
WEIGHT: 34,500 lbs



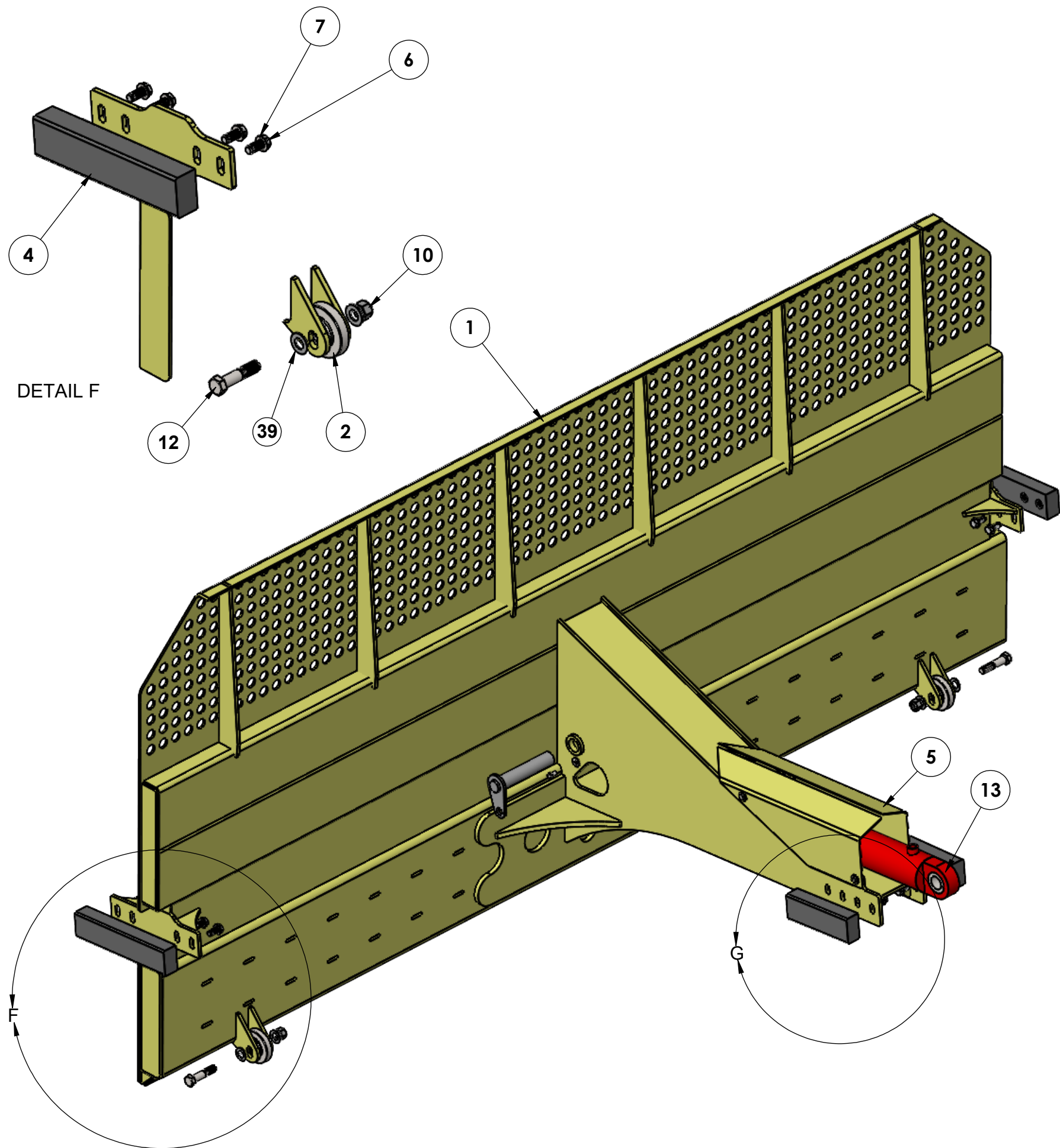
2814WT



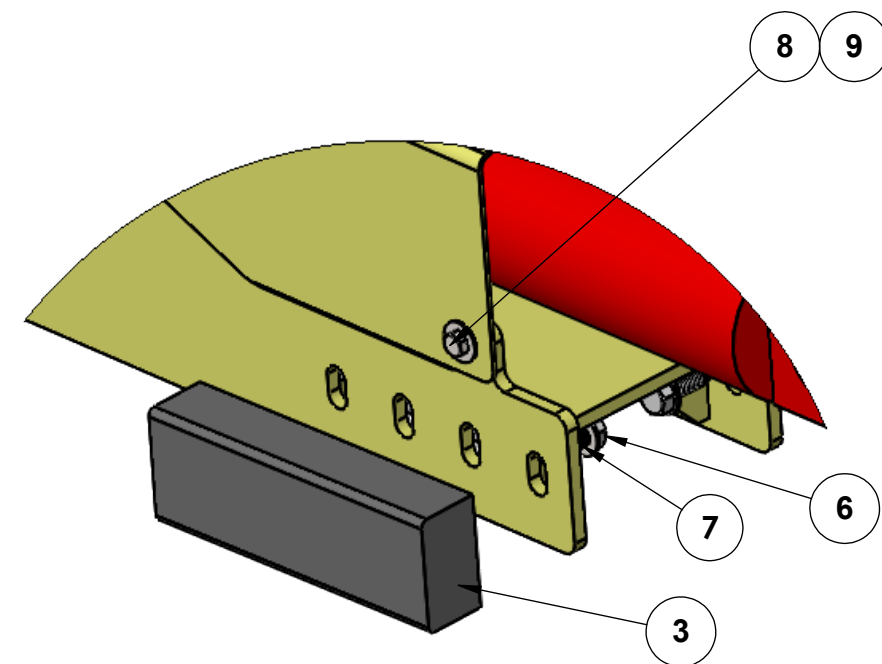
2814WT MAIN FRAME ASSEMBLY			
ITEM	QTY.	MC PART NO	PART NAME
1	7	.50 FW	.50 GR8 FLAT WASHER
2	7	.50 x 1 HB	.50-13 x 1 GR8 HEX BOLT
3	2	50905	ROUTER BIT
4	4	40201	2.500 ID STEEL BUSHING
5	1	.625 x 2 CB	.625-11 x 2 CARRIAGE BOLT
6	1	.625 LW	.625 GR8 LOCK WASHER
7	1	.625 HN	.625-11 GR8 HEX NUT
8	1	.375 FW	3/8 GR8 SAE FLAT WASHER
9	1	.375 x 1 HB	.375-16 x 1 GR8 HEX BOLT
10	2	.75 HLN	.75-10 GR8 HEX LOCK NUT
11	1	.75 x 5 HB	.75-10 x 5 GR8 HEX BOLT
12	1	.75 x 2 HB	.75-10 x 2 GR8 HEX BOLT
13	2	.75 FW	.75 GR8 SAE FLAT WASHER
19	1	27299	MAIN FRAME WMT-STD
20	1	27211	EJECTOR FRAME SHIELD
21	1	40645	RH FRONT SHIELD
22	1	40646	FRONT SHIELD LH
23	1	26297	FRONT CENTER SHIELD
24	2	50302	7 x 15 CARRIAGE CYL
25	1	50300	4.5 x 54 DUMP & EJECTOR CYL
26	2	50301A	4.5 x 20 GATE CYL
25	1	40101	2.0 x 5.75 PIN
26	2	40102	2.0 X 7.94 GATE BOT PIN ASSY
27	1	40108	2.5 x 15 PIN ASSY



2814WT GATE ASSEMBLY			
ITEM NO.	MC PART NO	PART NAME	QTY.
1	.50 FW	.50 GR8 FLAT WASHER	2
2	.50 x 1 HB	.50-13 x 1 GR8 HEX BOLT	2
3	40201	2.500 ID STEEL BUSHING	2
4	40105	2.5 x 8.50 GATE PIVOT PIN ASSY	2
5	27309	GATE	1
6	40101	2.0 x 5.75 PIN	2



2814WT EJECTOR ASSEMBLY			
ITEM	QTY.	MC PART NO	PART NAME
1	1	27498	EJECTOR ASSEMBLY WELDMENT
2	2	27405	ROLLER ASSEMBLY
3	2	27497	NYLON BLOCK ASSEMBLY SHORT
4	2	27496	NYLON BLOCK ASSY LONG
5	1	27403	EJECTOR CYL SHIELD
6	16	.75-10 X 2.0 HB	.75-10 X 2.0 HEX BOLT
7	16	.75 FW	.75 GR8 SAE FLAT WASHER
8	4	.50-13 X 1.25	.50-13 X 1.25 HEX BOLT
9	5	.50 FW	.50 GR8 FLAT WASHER
10	2	1HLN	1-8 GR8 NYLOCK NUT
11	4	1 FW	1.0 GR8 SAE FLAT WASHER
12	2-	1 x 4.5 HB	1-8 x 4.5 GR8 HEX BOLT
13	1	50300	4.5 x 54 DUMP & EJECTOR CYL
14	1	40103	2.0 x 11.00 PIN ASSY
15	1	.50 x 1 HB	.50-13 x 1 GR8 HEX BOLT



14' FLOOR ASSY SHOWN

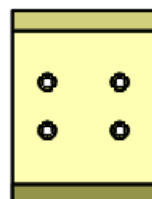
50900
Standard Straight Configuration
(2) 50900, (8) 50915

50915
Drop Center Configuration
(2) 50900, (4) 50915, (4) 50918

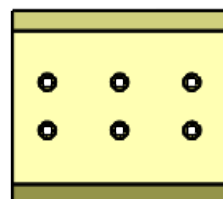
50900

50918

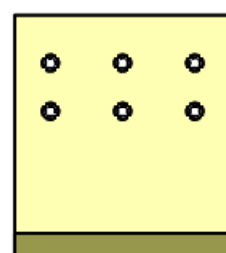
50900
12 x 16



50915
18 x 16



50918
18 x 20



.75-10 x 2.5 PB
QTY 56

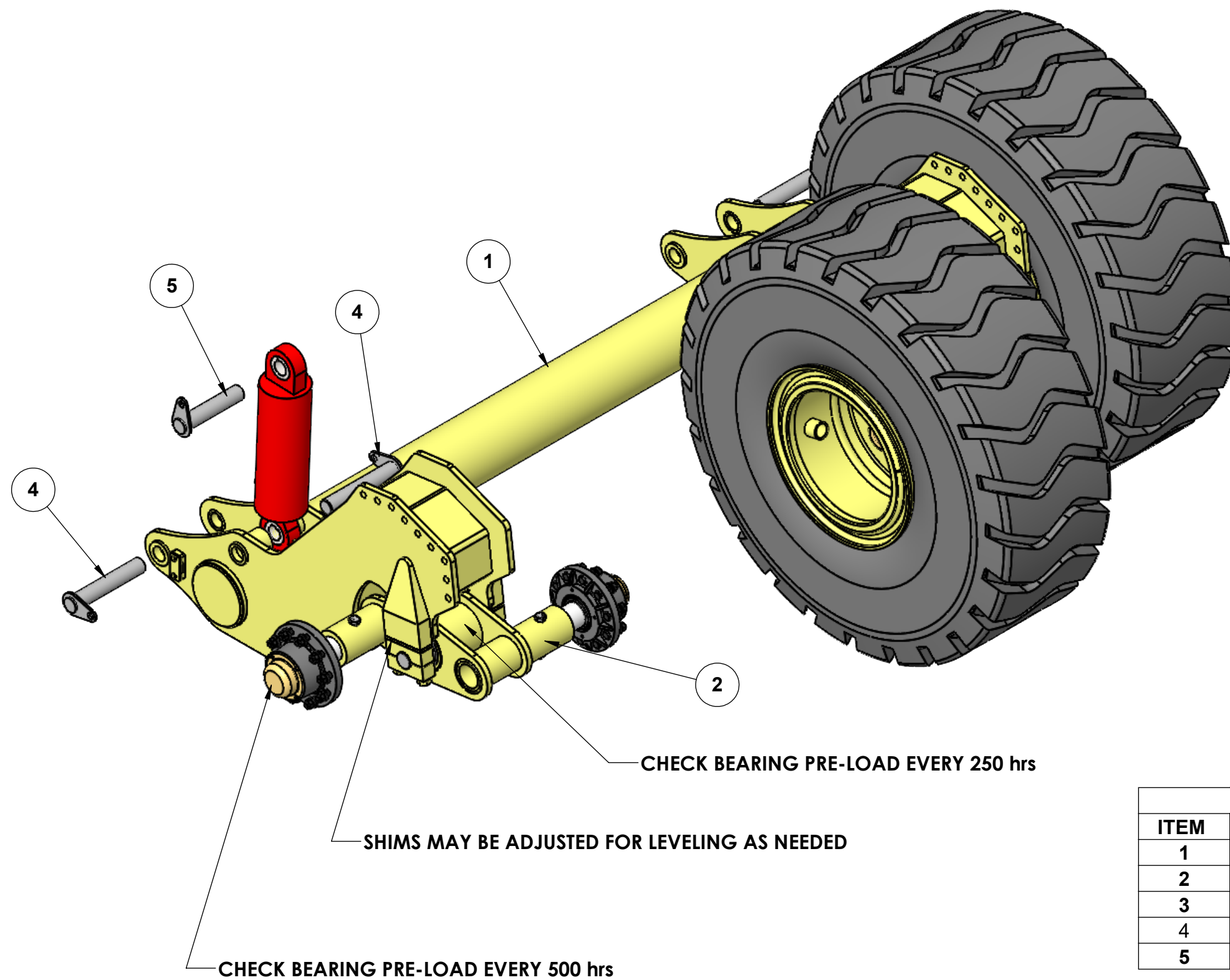
DETAIL J

.75 FW

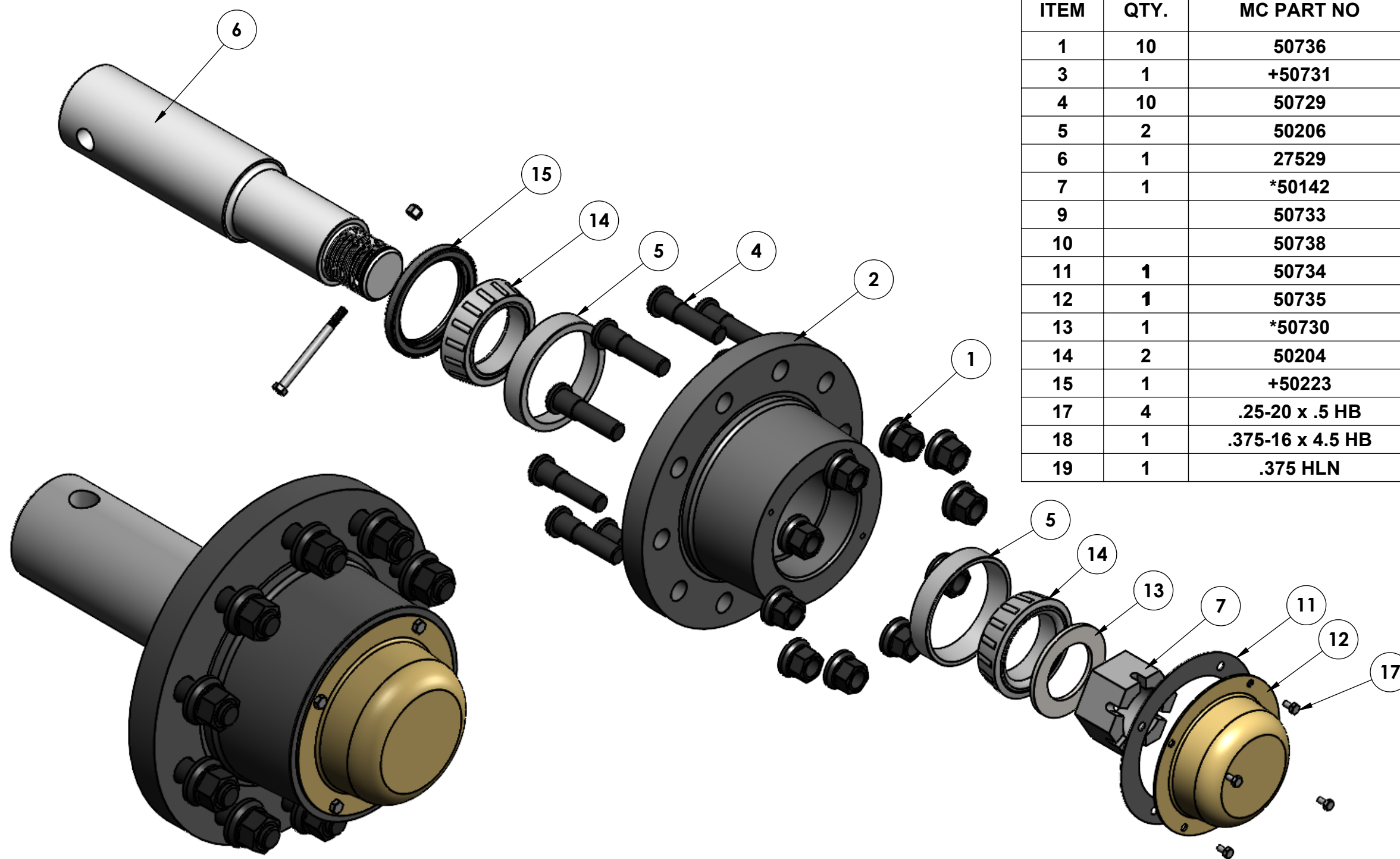
.75 LW

.75-10 HN

QTY 56 EA

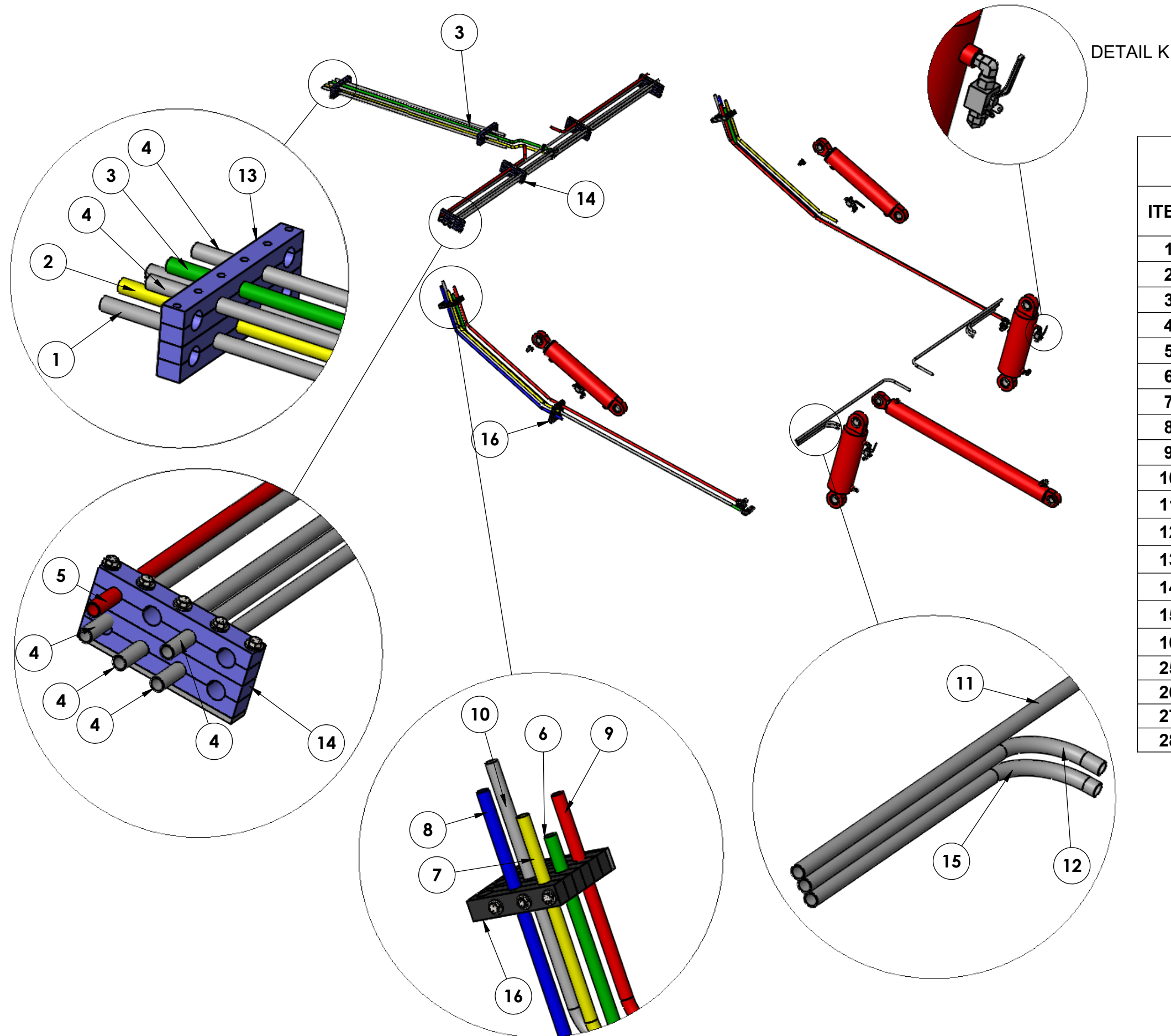


2814WT WHEEL CARRIAGE ASSEMBLY			
ITEM	QTY.	MC PART NO	PART NAME
1	1	27597	WH CARR ASSY WMT
2	2	27584	OSC & WH ASSY
3	1	50302	7 x 15 CARRIAGE CYL
4	3	40109	2.5 x 15 PIN ASSY
5	1	40108	2.5 x 15 PIN ASSY

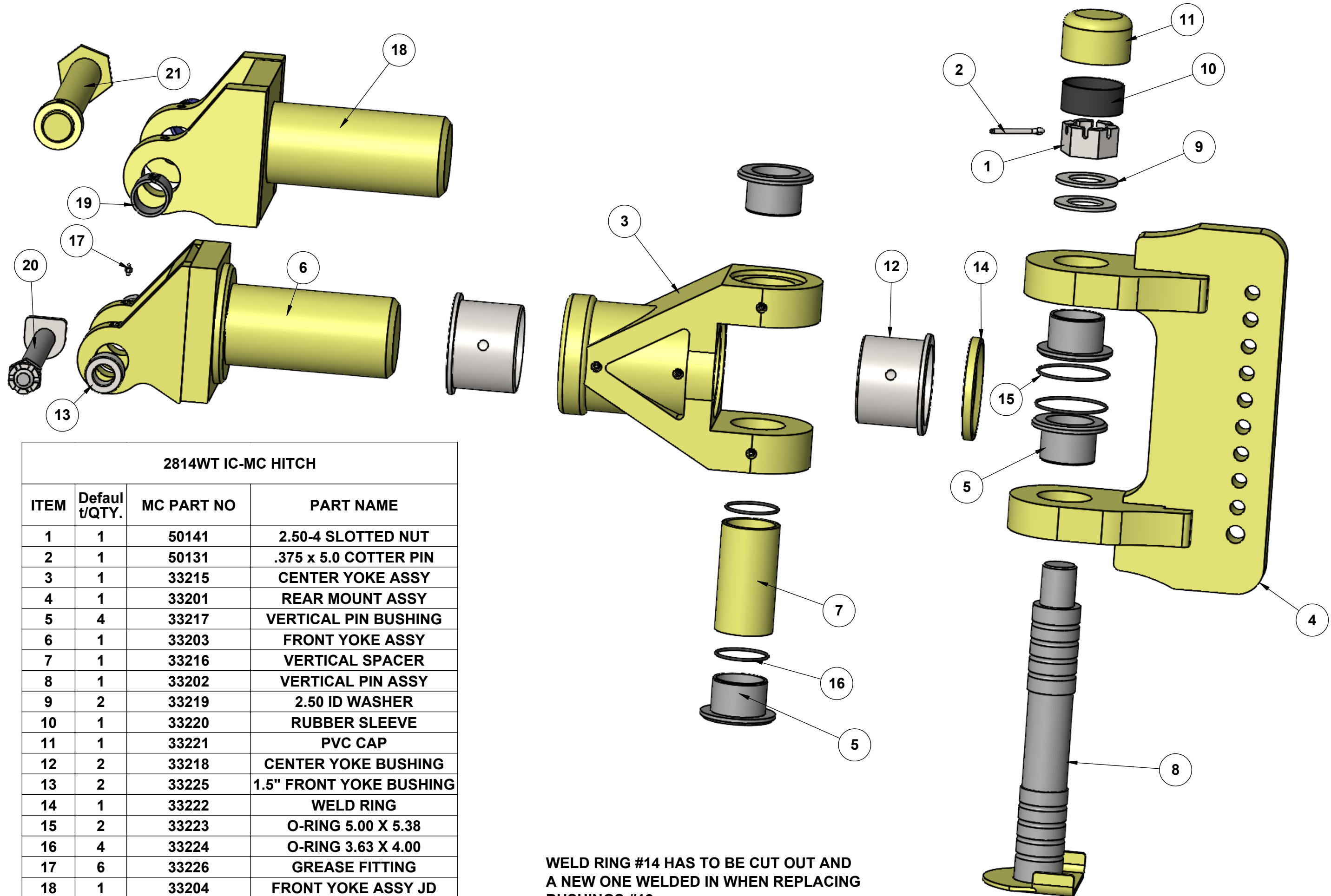


2814WT HUB & SPINDLE ASSEMBLY			
ITEM	QTY.	MC PART NO	PART NAME
1	10	50736	22mm LUG NUT
3	1	+50731	△ HUB
4	10	50729	WHEEL STUD
5	2	50206	BEARING RACE
6	1	27529	SPINDLE - G900HD
7	1	*50142	2.50-12 SLOTTED NUT
9		50733	+HUB ASSEMBLY KIT
10		50738	*SPINDLE ASSEMBLY KIT
11	1	50734	GASKET
12	1	50735	HUB CAP
13	1	*50730	FLAT WASHER
14	2	50204	BEARING
15	1	+50223	HUB SEAL
17	4	.25-20 x .5 HB	.25 x .5 HEX BOLT
18	1	.375-16 x 4.5 HB	HEX BOLT
19	1	.375 HLN	3/8" LOCK NUT

FOLLOW SAME PROCEDURE FOR ASSEMBLY AS IN OSCILLATOR HUB.

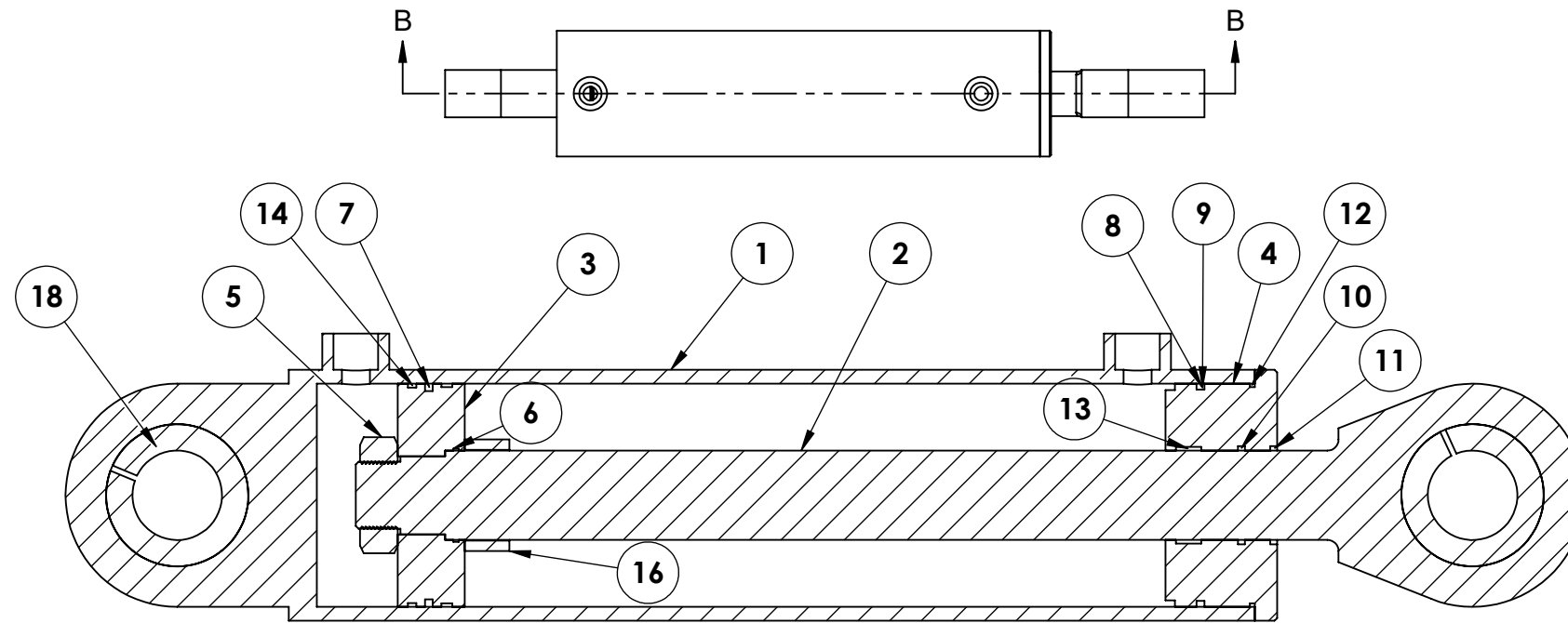


2814WT HYDRAULIC LINES			
ITEM	QTY.	MC PART NO	PART NAME
1	2	50420	TONGUE EJECTOR LINE LOWER
2	1	50424	TONGUE GATE LOWER CYL LINE
3	1	50422	TONGUE GATE TOP CYL LINE
4	10	50402	FRONT PIPE GATE
5	2	50406	FRONT PIPE CYL LINE
6	2	50412	SIDE EJECTOR CYL LINE 1
7	2	50413	SIDE GATE CYL LINE 1
8	2	50414	SIDE GATE CYL LINE 2
9	2	50415	SIDE LIFT CYL LINE 1
10	2	50416	SIDE LIFT CYL LINE 2
11	2	50442	REAR EJECTOR LINE
12	2	50444	REAR LIFT LINE LOWER
13	8	26035	5 ROW FRONT TONGUE CUSHION
14	4	26042	TONGUE CLAMP ASSY
15	2	50443	REAR LIFT LINE TOP
16	3	50600	SIDE FRAME CUSHION ASSY
25	4	50803	.5 BALL VALVE
26	1	50300	4.5 x 54 DUMP & EJECTOR CYL
27	2	50301A	4.5 x 20 GATE CYL
28	2	50302	7 x 15 CARRIAGE CYL

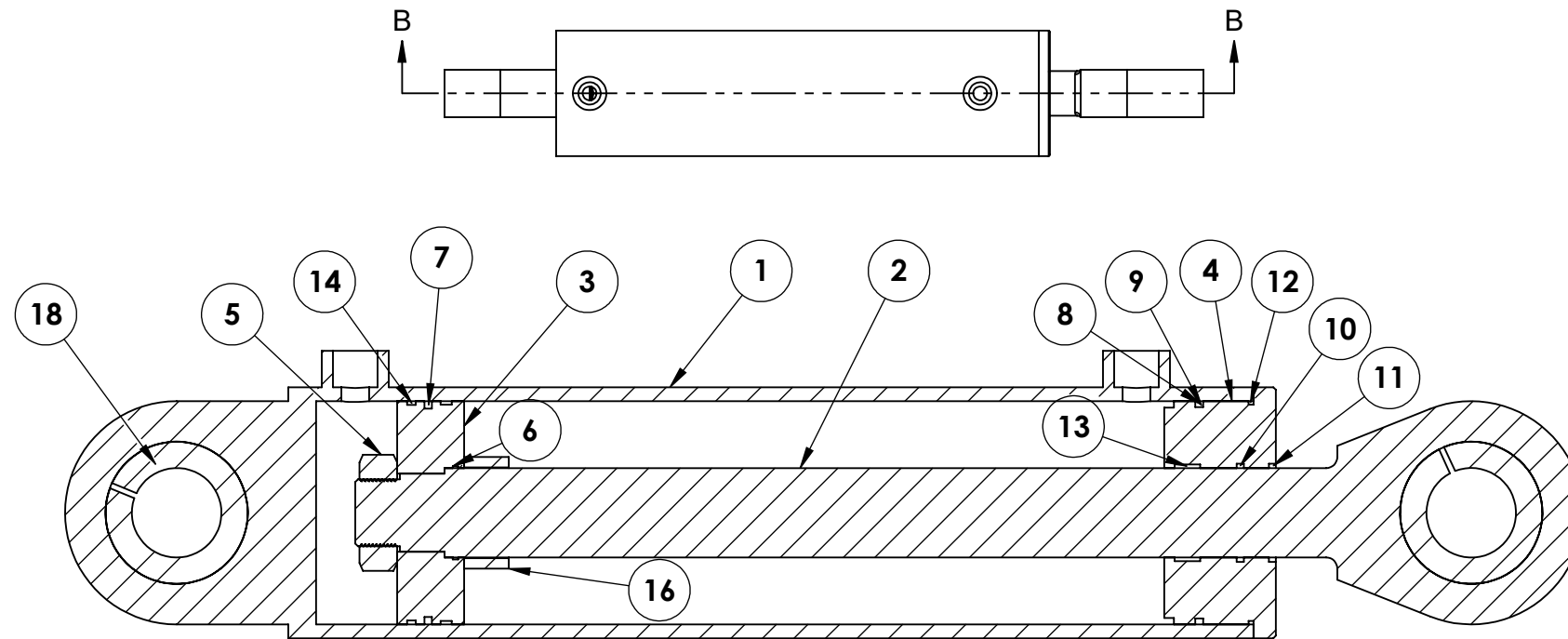


WELD RING #14 HAS TO BE CUT OUT AND
A NEW ONE WELDED IN WHEN REPLACING
BUSHINGS #12.

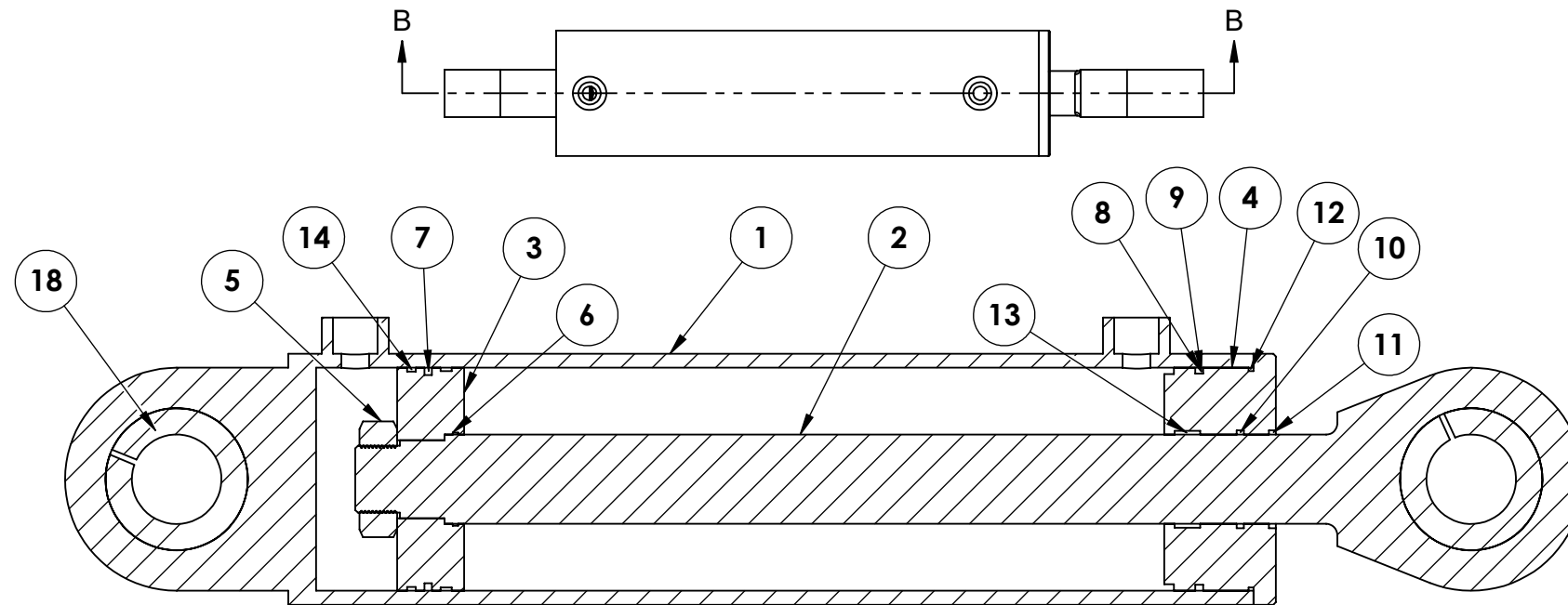
2814WT IC-MC HITCH			
ITEM	Default t/QTY.	MC PART NO	PART NAME
1	1	50141	2.50-4 SLOTTED NUT
2	1	50131	.375 x 5.0 COTTER PIN
3	1	33215	CENTER YOKE ASSY
4	1	33201	REAR MOUNT ASSY
5	4	33217	VERTICAL PIN BUSHING
6	1	33203	FRONT YOKE ASSY
7	1	33216	VERTICAL SPACER
8	1	33202	VERTICAL PIN ASSY
9	2	33219	2.50 ID WASHER
10	1	33220	RUBBER SLEEVE
11	1	33221	PVC CAP
12	2	33218	CENTER YOKE BUSHING
13	2	33225	1.5" FRONT YOKE BUSHING
14	1	33222	WELD RING
15	2	33223	O-RING 5.00 X 5.38
16	4	33224	O-RING 3.63 X 4.00
17	6	33226	GREASE FITTING
18	1	33204	FRONT YOKE ASSY JD
19	2	33126	60MM TENSION BUSHING
20	1	30652	1.5" HITCH PIN ASSY
21	1	30627	60mm Pull Pin Assy



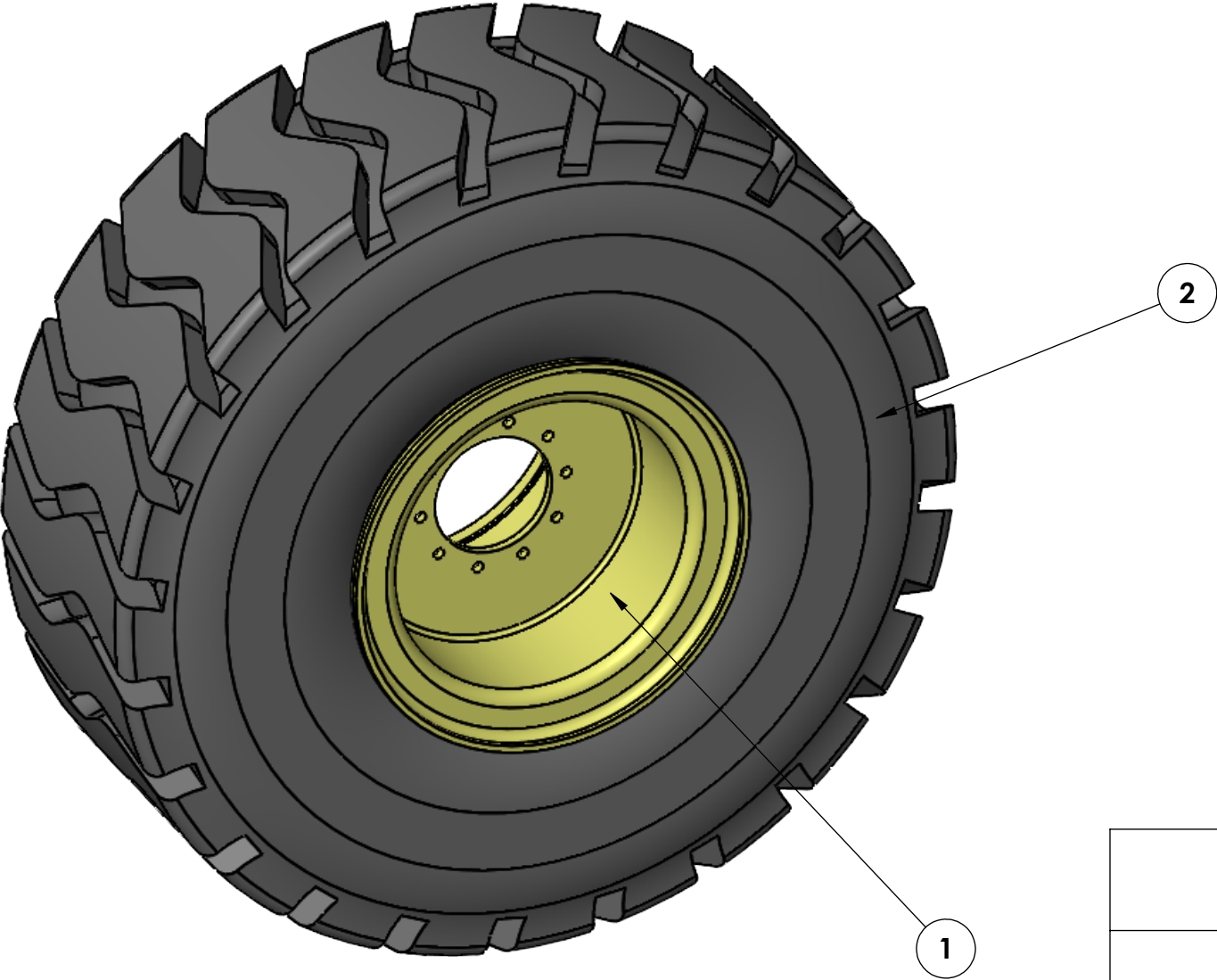
50301		
ITEM	PART NAME	4.5 B x 20 S W / 2.000 ROD
1	TUBE ASSY	TA-03220
2	ROD ASSY	RA-1815
3	PISTON	PI-01096
4	HEAD	HE-01151
5	LOCKNUT	PP-00025 (1.50-12)
6	O-RING (ROD TO HEAD)	SO-00155
7	AQ SEAL	SM-00094
8	O-RING (CAP TO TUBE, INSIDE)	SO-00014
9	BACK UP RING	SB-00014
10	U-CUP(POLYPAK)	SU-00050
11	WIPER	SW-00008
12	O-RING (CAP TO TUBE, OUTSIDE)	SO-00248
13	WEAR RING (ROD TO CAP)	SM-00070
14	WEAR RING (PISTON TO TUBE)	SM-00037
15	SEAL KIT (* ITEMS)	SK-01495
16	STOP TUBE	MM-02564 (1.50)
17	OUTSIDE HYD TUBE ASSY	MM-03937
18	SPLIT BUSHING	40200 (2.00 ID)



50300		
ITEM	PART NAME	4.5 B x 54 S W /2.50 ROD
1	TUBE ASSY	TA-02928
2	ROD ASSY	RA-1662
3	PISTON	PI-00346
4	HEAD	HE-00989
5	LOCKNUT	PP-00025 (1.50-12)
6	O-RING (ROD TO HEAD)	SO-00154
7	AQ SEAL	SM-00094
8	O-RING (CAP TO TUBE, INSIDE)	SO-00014
9	BACK UP RING	SB-00014
10	U-CUP(POLYPAK)	SU-00051
11	WIPER	SW-00006
12	O-RING (CAP TO TUBE, OUTSIDE)	SO-00248
13	WEAR RING (ROD TO CAP)	SM-00110
14	WEAR RING (PISTON TO TUBE)	SM-00037
15	SEAL KIT (* ITEMS)	SK-01428
16	STOP TUBE	MM-03772 (1.50)
17	OUTSIDE HYD TUBE ASSY	MM-03937
18	SPLIT BUSHING	40200 (2.00 ID)



50302		
ITEM	PART NAME	7 B x 15 S W / 3.00 ROD
1	TUBE ASSY	TA-03039
2	ROD ASSY	RA-01720
3	PISTON	PI-01107
4	HEAD	HE-01303
5	LOCKNUT	MM-03940 (2.50-12)
6	O-RING (ROD TO HEAD)	SO-00283
7	AQ SEAL	SM-00131
8	O-RING (CAP TO TUBE, INSIDE)	SO-00042
9	BACK UP RING	SB-00042
10	U-CUP(POLYPAK)	SU-000245
11	WIPER	SW-00137
12	O-RING (CAP TO TUBE, OUTSIDE)	SO-00169
13	WEAR RING (ROD TO CAP)	SM-00078
14	WEAR RING (PISTON TO TUBE)	SM-00145
15	SEAL KIT (* ITEMS)	SK-01508
16	STOP TUBE	
17	OUTSIDE HYD TUBE ASSY	
18	SPLIT BUSHING	40201 (2.50 ID)



2814WT TIRE & RIM ASSEMBLY			
ITEM	QTY.	MC PART NO	PART NAME
1	1	50708	RIM ASSY
2	1	50705	23.5 x 25 TIRE
2	1	50707	26.5 x 25 TIRE (OPTIONAL)